



1. SELF CONTAINED FLASHING UNIT.
2. INSIDE SURFACE OF WINDOW FLANGE.
3. APPLY A CONTINUOUS BEAD OF SEALANT* AROUND THE BACK SIDE (INTERIOR SURFACE) OF THE WINDOW MOUNTING FLANGE.
4. ZIP SYSTEM™ TAPE OR ADHESIVE BACKED FLASHING (MEETING AAMA 711 OR AC148).
5. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.
6. ENSURE JAMB FLASHING DOES NOT EXTEND MORE THAN HALF WAY THROUGH THE HEAD FLASHING.
7. EXTEND THE HEAD FLASHING BEYOND THE JAMB FLASHING A MINIMUM OF 1-INCH.
8. NON-FLANGE(STORE FRONT) WINDOW.
9. BACKER ROD.
10. SEALANT*.
11. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.
12. FROM THE INTERIOR, INSTALL LOW PRESSURE POLYURETHANE FOAM BETWEEN WINDOW AND ROUGH OPENING TO MAINTAIN CONTINUITY OF THE AIR BARRIER. IF GAP IS TOO NARROW USE A COMPATIBLE CAULK SEALANT*.

*WHEN APPLYING A SEALANT TO ZIP SYSTEM TAPE, USE A BUTYL, 100% SILICONE OR POLYURETHANE BASED SEALANT.

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