



1. CENTER ZIP SYSTEM™ STRETCH TAPE ON WINDOW SILL AND PRESS FIRMLY FROM THE CENTER, TO THE CORNERS AND THEN UP THE JAMBS.
2. ENSURE ZIP SYSTEM™ STRETCH TAPE FITS TIGHTLY INTO THE CORNERS.
3. ZIP SYSTEM™ STRETCH TAPE SHOULD EXTEND UP THE JAMB A MINIMUM OF 6 INCHES.
4. ZIP SYSTEM™ TAPE.
5. ZIP SYSTEM™ STRETCH TAPE.
6. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.
7. ZIP SYSTEM™ STRETCH TAPE SHOULD OVERLAP THE ZIP SYSTEM TAPE IN THE JAMBS A MINIMUM OF 1 INCHES.
8. NON-FLANGED (STORE FRONT) WINDOW. INSTALLED PER WINDOW MANUFACTURER'S INSTALLATION REQUIREMENTS.
9. BACKER ROD INSTALLED IN BETWEEN THE TAPED ROUGH OPENING AND THE NON-FLANGED (STORE FRONT) WINDOW.
10. INSTALLED SEALANT* PER WINDOW MANUFACTURER'S RECOMMENDATIONS.
11. FROM THE INTERIOR, INSTALL LOW PRESSURE POLYURETHANE FOAM BETWEEN WINDOW AND ROUGH OPENING TO MAINTAIN CONTINUITY OF THE AIR BARRIER. IF GAP IS TOO NARROW USE A COMPATIBLE CAULK SEALANT*.

*WHEN APPLYING A SEALANT TO ZIP SYSTEM TAPE, USE A BUTYL, 100% SILICONE OR POLYURETHANE BASED SEALANT.

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