



1. CENTER ZIP SYSTEM™ STRETCH TAPE ON WINDOW SILL AND PRESS FIRMLY FROM THE CENTER, TO THE CORNERS AND THEN UP THE JAMBS.
2. ENSURE ZIP SYSTEM™ STRETCH TAPE FITS TIGHTLY INTO THE CORNERS.
3. EXTEND ZIP SYSTEM™ STRETCH TAPE UP THE JAMBS A MINIMUM OF 6-INCHES.
4. EXTEND ZIP SYSTEM™ STRETCH TAPE ON THE FACE OF THE ZIP SYSTEM™ PANEL A MINIMUM OF 2-INCHES.
5. WHEN ROLLING THE TAPE ONTO THE PANEL'S SURFACE, START WITH THE CORNERS.
6. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.
7. SHIMS AS REQUIRED BY THE WINDOW MANUFACTURER.
8. INSTALL GAPS IN THE SEALANT PER WINDOW MANUFACTURER.
9. APPLY A CONTINUOUS BEAD OF SEALANT* AROUND THE BACK SIDE (INTERIOR SURFACE) OF THE WINDOW MOUNTING FLANGE.
10. INSIDE SURFACE OF WINDOW FLANGE.
11. ZIP SYSTEM™ TAPE OR ADHESIVE BACKED FLASHING (MEETING AAMA 711 OR AC148).
12. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.
13. CODE APPROVED FLASHING (ONLY REQUIRED WHEN BUILT-IN DRAINAGE CHANNELS ARE NOT PART OF THE WINDOW'S DESIGN).
14. ZIP SYSTEM TAPE™ OR ADHESIVE BACKED FLASHING (MEETING AAMA 711 OR AC148).
15. ENSURE JAMB FLASHING DOES NOT EXTEND MORE THAN HALF WAY THROUGH THE HEAD FLASHING.
16. EXTEND THE HEAD FLASHING BEYOND THE JAMB FLASHING A MINIMUM OF 1-INCH.
17. FROM THE INTERIOR, INSTALL LOW PRESSURE POLYURETHANE FOAM BETWEEN WINDOW AND ROUGH OPENING TO MAINTAIN CONTINUITY OF THE AIR BARRIER IF GAP IS TOO NARROW USE A COMPATIBLE CAULK SEALANT*.
18. EXTEND THE HEAD FLASHING BEYOND THE JAMB FLASHING A MINIMUM OF 1-INCH.
19. ZIP SYSTEM™ ROLLER. ROLL ALL TAPE.

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*WHEN APPLYING A SEALANT TO ZIP SYSTEM TAPE, USE A BUTYL, 100% SILICONE OR POLYURETHANE BASED SEALANT.